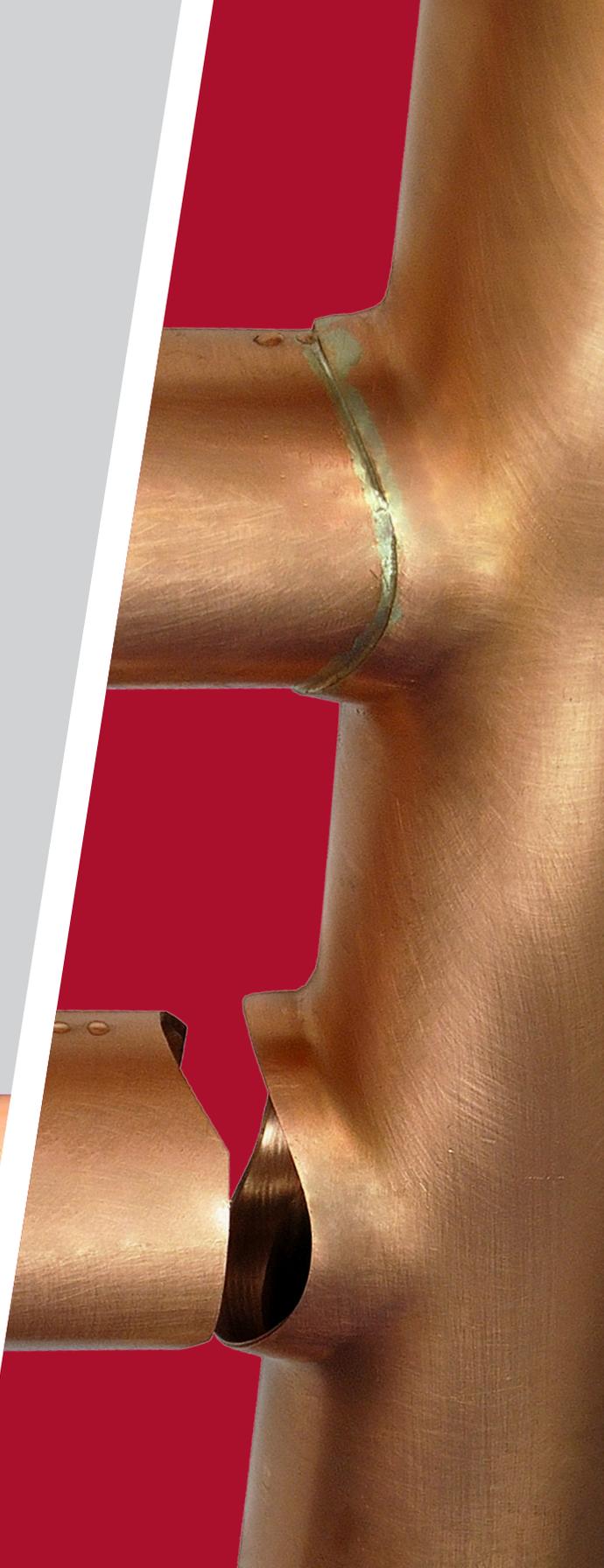
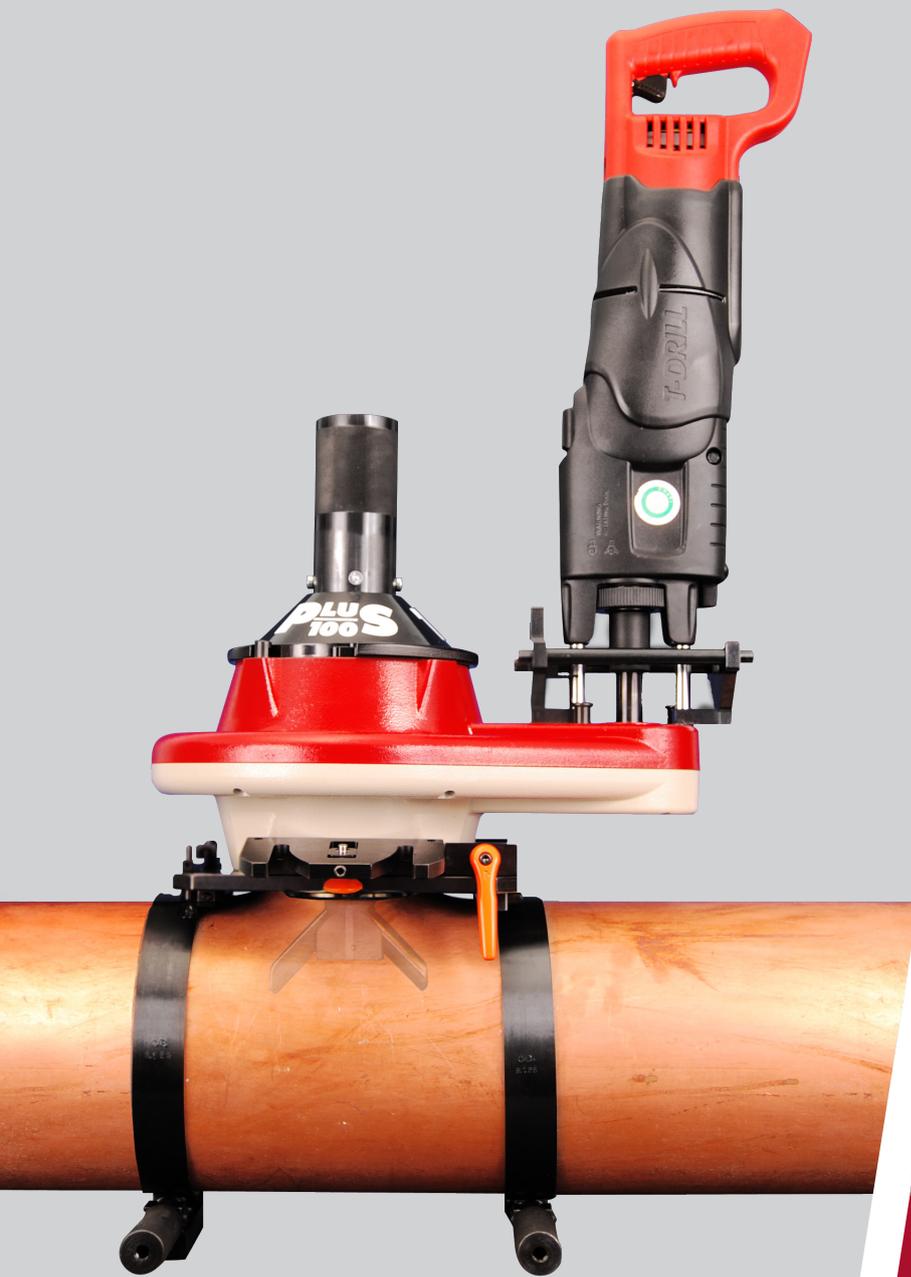


T-DRILL

PRODUCTIVITY AS A PRODUCT.



COLLARING SYSTEM

Portable pipe collaring system for copper tubes

PLUS 100 Cu

PLUS 100 Cu Capacity

Branch tube outside diameter

Run tube outside diameter

M	2"	2 1/2"	3"	4"	* No annealing of the pilot hole. Use slow speed when collaring.
2 1/2"	-	***	-	-	
3"	-	***	***	-	
4"	-	*	***	***	
6"	*	*	*	**	
8"	*	*	*	**	

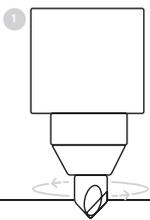
L	2"	2 1/2"	3"	4"	** Anneal the area where outlet is to be formed to a dull red.
2 1/2"	-	***	-	-	
3"	-	***	***	-	
4"	-	*	*	***	
6"	*	*	*	**	
8"	**	**	**	**	

K	2"	2 1/2"	3"	4"	*** On run size outlets it is important to anneal the saddle side of the tube where the outlet is to be formed.
2 1/2"	-	***	-	-	
3"	-	***	***	-	
4"	-	*	*	***	
6"	**	**	**	**	
8"	**	**	**	**	

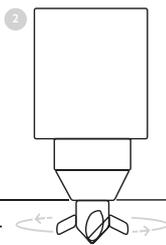


THE T-DRILL PROCESS

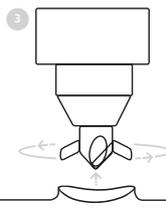
1. Drilling of the pilot hole



2. Collaring



3. Trimming



PLUS 100 Cu System for copper

Used with **T-65** heavy duty collaring machine **PLUS 100 Cu** attachment increases **T-65's** collaring capacity up to 114 mm. It is always a natural addition to **T-DRILL's** portable machine family when making tee joints in a main run tube.

By eliminating two brazed joints it gives you a comparable quality and flexibility to commercial tee fittings on the worksite or in the fabrication shop.

DO IT WITH T-DRILL

Cut costs – Improve quality – Increase profit

- No T-fittings
- No costly inventories
- No tube cutting

- Only brazed joint
- Minimized inspection cost
- Tee ratio variation flexibility

- Smaller risk of leakage or call-backs
- Optimized flow-characteristics

MANUFACTURER:

T-DRILL

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